

## CERTIFICATE OF ANALYSIS

**Product : “ Hi-Cal “ Transfer Paper for universal use**

Parameters	Specification	Testing Method
Type	Base Paper N 152	-
Nominal Substance Weight	170 gsm.	ISO 536
Nominal Caliper (Thickness)	210 $\mu$ m	ISO 534
Nominal Release Coat	5 gsm.	Hi-Coat
Open Time	> 30 min	Hi-Coat
Release Time	< 30 sec.	Hi-Coat
Humidity of Hi-Cal at 22 °C	57-60 % RH	Testo 645
Humidity of flatness	Miniman 45 % RH	Lambrecht

Testing Condition : %RH = 65  $\pm$  5 %RH and Temperature 27  $\pm$  3 ° C

### Components :

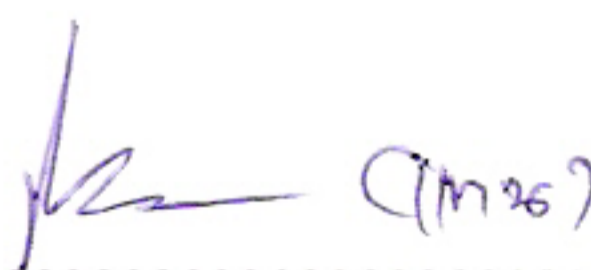
Base Paper : Wood – free pulp

Coatings : Clay, Synthetic Binder, Starch and Derivatives

( No Heavy Metals or any harmful chemicals )

HI-CAL 170 can be supplied in any size requested by customers.

Hi-Coat ( Thailand ) Co.,Ltd.reserves all rights.

  
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( Mr. Narongrit Thaisomboon )  
Quality Control Supervisor